

Page 1 of 1

All amounts are calculated in domestic currency.

s from 3/13/2014 to 3/13/2014

All Rec. Employees

Grouped by Vendor ID

[illegible]



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

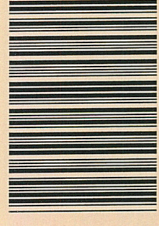
Contact: C.LAVOIE

Ship Terms: DELIVERY

MTR:C

SPECIAL INSTRUCTIONS

INC 26951



* I 092362 *

PACKING LIST

Page 1 of 1

I092362

| Currency | | Sales Person | Customer Phone | Customer Fax | Customer PO |
|------------------|--|--------------------|----------------|----------------|---------------|
| CANADIAN DOLLARS | | CHRISTINA ANTONIOU | (613) 632-5200 | (613) 632-1053 | P023249 |
| Sales Order | | Terms | | Date Ordered | Date Required |
| W104411 | | NET 30 DAYS | | 03/12/14 | 03/13/14 |
| | | NIR:R-557065-1 | | 03/12/14 | 03/13/14 |
| | | Ship Via | | Date Ordered | Date Shipped |

| Ordered | Back Ordered | Unit | Description | Bundle # | Heat # | Shipped |
|------------|--------------|------|---|-----------|-----------|---------|
| 1 | | PC | ALUMINUM FLATS AFL 6061 T6 3/8" x 3/4" x 20' | L086760 | 13070311A | 1 |
| 2 | | PC | AFL 6061 T6 3/4" x 6" x 20' | L086759 | 2BW152 | 1 2 |
| | | | ***MUST CUT BARS IN HALF BEFORE DELIVERY *** MILL TEST + CDEC REQUIS AVEC LIVRAISON PER ASTM B221 | 8014-3-13 | | |
| Bundles: 2 | | | Approx Weight: | | | 219 LB |

Received by:

Date:

Signature:

Material Test Report

0285772

Manifest: 264914

Ship To: ASA Alloys Inc.
81 Steinway Blvd.
Etobicoke, ON M9W 6H6

Ticket:
5322606

Our Order: 396089 - 8 Cust P.O.: PO26948

Die: ES05577 Part: 05577-000-240

Alloy Temp: 6061 T6511 Description: .375 x .750

Print Date: 7/30/13

Chemical Composition

Maximun

| <u>CastNum</u> | <u>Si</u> | <u>Fe</u> | <u>Cu</u> | <u>Mn</u> | <u>Mg</u> | <u>Cr</u> | <u>Zn</u> | <u>Ti</u> | <u>OtherEach</u> | <u>OtherTotal</u> |
|----------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|------------------|-------------------|
| 13070311A | 0.54 | 0.17 | 0.19 | 0.01 | 0.80 | 0.07 | 0.01 | 0.01 | 0.05 | 0.15 |

Mechanical Properties

Strength ksi

| <u>Sample ID</u> | <u>Cast #</u> | <u>Lot #</u> | <u>Test Date</u> | <u>Ultimate Tensile</u> | <u>Yield 2% offset</u> | <u>Elongation 2" gage length</u> |
|------------------|---------------|--------------|------------------|-------------------------|------------------------|----------------------------------|
| 150398 | 13070311A | A11 | 7/30/13 | 41.40 | 36.90 | 10.4 |

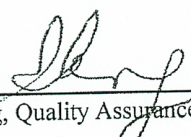
Applicable Specifications ASTMB221-12 QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Ray Hussain - Tensile Testing

Authorized:


Evan Eng, Quality Assurance Mgr.

Material Test Report

0098696

Manifest: 676412

Ship To: ASA Alloys Inc.
81 Steinway Blvd.
Etobicoke, ON M9W 6H6

Ticket:
1443408

Our Order: **860214 - 6** Cust P.O.: PO30441

Die: ES05873 Part: 05873-000-240

Alloy Temper: 6061 T6511 Description: .750 x 6.000

Print Date: 2/13/14

Stitcher

Chemical Composition

| CastNum | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Maximum | |
|---------------|------|------|------|------|------|------|------|------|-----------|------------|
| | | | | | | | | | OtherEach | OtherTotal |
| <u>2BW152</u> | 0.58 | 0.17 | 0.20 | 0.02 | 0.84 | 0.07 | 0.01 | 0.01 | 0.05 | 0.15 |

Mechanical Properties

Strength ksi

| <u>Sample ID</u> | <u>Cast #</u> | <u>Lot #</u> | <u>Test Date</u> | <u>Ultimate Tensile</u> | <u>Yield 2% offset</u> | <u>Elongation 2" gage length</u> |
|------------------|---------------|--------------|------------------|-------------------------|------------------------|----------------------------------|
| 42626 | 2BW152 | A11 | 2/7/14 | 42.18 | 37.22 | 19.5 |

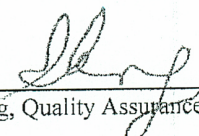
Applicable Specifications: ASTM B221-13 QQA200/8

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Authorized:


Evan Eng, Quality Assurance Mgr.

MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L086760

DATE: 03/12/2014

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: P023249

**DATE DE LA COMMANDE /
ORDER DATE: 03/12/2014**

NOTRE / OUR #: I092362

| | DESCRIPTION | QUANTITÉ /QUANTITY | SPECIFICATIONS |
|----------------|-------------------|-----------------------|----------------|
| TYPE: | 6061 T6 | 1 PC | ASTM B221 |
| SIZE: | 3/8" X 3/4" X 20' | | |
| HEAT #: | 13070311A | | |

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date où la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed: 

MAGNA
INOXYDABLE
Div. de CSM ULC

5775 RUE KIERAN
ST-LAURENT, QUEBEC H4S 0A3
(514) 339-1211
1-800-363-6646

CERTIFICAT DE CONFORMITÉ
CERTIFICATE OF CONFORMANCE

MAGNA MTR # : L086759

DATE: 03/12/2014

COMPAGNIE / COMPANY: DART AEROSPACE LTD

VOTRE/YOUR #: P023249

DATE DE LA COMMANDE /
ORDER DATE: 03/12/2014

NOTRE / OUR #: I092362

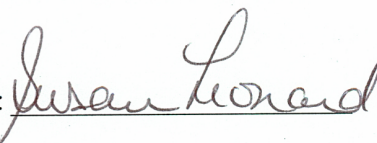
| | DESCRIPTION | QUANTITÉ /QUANTITY | SPECIFICATIONS |
|----------------|----------------|-----------------------|----------------|
| TYPE: | 6061 T6 | 2 PC | ASTM B221 |
| SIZE: | 3/4" X6" X 20' | | |
| HEAT #: | 2BW152 | | |

MILL SOURCE: CAN ART ALUMINUM EXTRUSION INC.

Magna Stainless certifie que le matériel décrit ci-dessus, s'accorde aux dessins ou aux spécifications demandées sur le bon de commande et qui sont en vigueur à la date où la commande est acceptée.

Magna Stainless certifies that the material described above is in accordance with the drawing or specifications called for on said order that is current on the date order was accepted.

Signed:



MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6 B. 750 x 6.00
 DATE: 14-03-14.

PO / BATCH NO.: M128483/23249

MATERIAL CERT REC'D: YES.
 QUANTITY RECEIVED: 40 ft.
 QUANTITY INSPECTED: 40 ft.
 QUANTITY REJECTED: NA.

THICKNESS ORDERED: .750 x 6.00
 THICKNESS RECEIVED: .750 x 6.00
 SHEET SIZE ORDERED: NA
 SHEET SIZE RECEIVED: NA.

| DESCRIPTION | NCR (Check Y/N) | COMMENTS |
|--|---|--------------------------------|
| SURFACE DAMAGE | Y <input checked="" type="checkbox"/> N | |
| CORRECT FINISH | Y <input checked="" type="checkbox"/> N | |
| CORROSION | Y <input checked="" type="checkbox"/> N | |
| CORRECT GRAIN DIRECTION | Y <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | Y <input checked="" type="checkbox"/> N | |
| CORRECT THICKNESS | Y <input checked="" type="checkbox"/> N | |
| PHOTO REQUIRED | Y <input checked="" type="checkbox"/> N | |
| CORRECT MATERIAL | Y <input checked="" type="checkbox"/> N | <u>QD-A-200/E</u> |
| CORRECT REF # TO LINK CERT | Y <input checked="" type="checkbox"/> N | <u>2BW152</u> |
| CORRECT MATERIAL IDENTIFICATION | Y <input checked="" type="checkbox"/> N | <u>M6061 T6 B. 750 x 6.000</u> |
| CORRECT M# ON THE MATERIAL | Y <input checked="" type="checkbox"/> N | <u>M128483</u> |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y <input checked="" type="checkbox"/> N | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y <input checked="" type="checkbox"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|---------------|-------|-------|--|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D | |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | <u>31 HRC</u> | | | |

testers located in the Quality Office

| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
|-------------------------|-----------------------------------|
| INSPECTED BY: <u>JK</u> | SIGNED OFF BY: _____ |
| DATE: <u>14-03-14</u> | DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B0.375 x 0.750

PO / BATCH NO.: M128483/23249

DATE: 14-03-14

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 0.375 x .750

QUANTITY RECEIVED: 2052

THICKNESS RECEIVED: 0.375 x .750

QUANTITY INSPECTED: 2052

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: N/A

SHEET SIZE RECEIVED: N/A

| DESCRIPTION | NCR (Check Y/N) | | COMMENTS |
|---|------------------------------------|------------------------------------|------------------------|
| SURFACE DAMAGE | Y | <input checked="" type="radio"/> N | |
| CORRECT FINISH | <input checked="" type="radio"/> Y | N | |
| CORROSION | Y | <input checked="" type="radio"/> N | |
| CORRECT GRAIN DIRECTION | <input checked="" type="radio"/> Y | N | |
| CORRECT MATERIAL | <input checked="" type="radio"/> Y | N | |
| CORRECT THICKNESS | <input checked="" type="radio"/> Y | N | |
| PHOTO REQUIRED | Y | <input checked="" type="radio"/> N | |
| CORRECT MATERIAL | Y | N | QA-A-200/S |
| CORRECT REF # TO LINK CERT | Y | N | 120703 11A |
| CORRECT MATERIAL IDENTIFICATION | Y | N | M6061T6B0.375 x 0.750" |
| CORRECT M# ON THE MATERIAL | Y | N | M128483 |
| DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF | Y | <input checked="" type="radio"/> N | |
| DOES THIS REQUIRE AN EXTRUSION REPORT | Y | <input checked="" type="radio"/> N | |

| CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW | | | | | |
|--|-----|--------|-------|-------|-----------------|
| TYPE OF MATERIAL | HRC | HRB | DUR A | DUR D | 8 M128483/20 |
| SIZE OF TEST SAMPLE | | | | | |
| HARDNESS / DUROMETER READING | | 53 HRC | | | |

testers located in the Quality Office

| | |
|-------------------------|--|
| QC 18 INSPECTION | ENGINEERING SIGNOFF (if required) |
| INSPECTED BY: <u>DK</u> | SIGNED OFF BY: _____ |
| DATE: <u>14-03-14</u> | DATE: _____ |

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23249**

Purchase Order Date 3/6/2014

PO Print Date 3/6/2014

Page Number 1 of 4

Order From :
MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name
Vendor Phone 800 363 6646

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

M128437

| Line Nbr | Reference Vendor Part Number Line Comments Delivery Comments | Description/ Mfg ID | Req Date/ Taxable Promise Date | CD | Req Qty/ Unit of Measure | PO Unit Price | Extended Price |
|--|--|-------------------------|--------------------------------------|----|--------------------------------|---------------|----------------|
| 1 | M6061T6B0.375X00.750 | 6061T6 BAR .375 x .750 | 3/12/2014 Yes 3/12/2014 | | 20.00 ✓ f | \$2.18 | \$43.50 |
| MATERIAL: 6061-T6/T651/T6510/T6511/62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR <u>AMS-QQ-A-200/8</u> OR AMS 4160 OR ASTM B211 OR ASTM B221 | | | | | | | |
| Line Total: | | | | | | | \$43.50 |
| 2 | M6061T6B0.500X01.250 | 6061-T6 Bar .500 x 1.25 | 3/10/2014 Yes 3/10/2014 | | 20.00 ✗ f | \$1.32 | \$26.40 |
| MATERIAL SPEC'S SAME AS ABOVE | | | | | | | |
| Line Total: | | | | | | | \$26.40 |
| 3 | M6061T6B0.500X06.000 | 6061-T6 Bar .500 x 6.00 | 3/10/2014 Yes 3/10/2014 | | 20.00 ✗ f | \$6.45 | \$129.00 |
| MATERIAL SPEC'S SAME AS ABOVE | | | | | | | |

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:

3/6/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23249**

Purchase Order Date 3/6/2014

PO Print Date 3/6/2014

Page Number 2 of 4

Order From :
MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 363 6646

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

M128437

Line Total: \$129.00

| | | | | | | | |
|---|----------------------|-------------------------|-----------|-------|----------|--------|---------|
| 4 | M6061T6B0.750X01.000 | 6061-T6 Bar .750 x 1.00 | 3/10/2014 | 20.00 | <i>X</i> | \$1.65 | \$33.00 |
| | | | Yes | f | | | |
| | | | 3/10/2014 | | | | |

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$33.00

| | | | | | | | |
|---|----------------------|-------------------------|-----------|-------|----------|--------|---------|
| 5 | M6061T6B0.750X02.000 | 6061-T6 Bar .750 x 2.00 | 3/10/2014 | 20.00 | <i>X</i> | \$3.20 | \$64.00 |
| | | | Yes | f | | | |
| | | | 3/10/2014 | | | | |

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$64.00

| | | | | | | | |
|---|----------------------|-------------------------|-----------|-------|----------|--------|---------|
| 6 | M6061T6B0.750X03.000 | 6061-T6 Bar .750 x 3.00 | 3/10/2014 | 20.00 | <i>X</i> | \$4.80 | \$96.00 |
| | | | Yes | f | | | |
| | | | 3/10/2014 | | | | |

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$96.00

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:

3/6/2014

104/3/10



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23249**

Purchase Order Date 3/6/2014

PO Print Date 3/6/2014

Page Number 3 of 4

Order From :
MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

m128437

Contact Name
Vendor Phone 800 363 6646

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

| | | | | | | |
|---|----------------------|------------------------|-----------|-------|---------|----------|
| 7 | M6061T6B0.750X06.000 | 6061T6 BAR .750 X 6.00 | 3/12/2014 | 40.00 | \$12.45 | \$498.00 |
| | | | Yes | f | | |
| | | | 3/12/2014 | | | |

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$498.00

| | | | | | | |
|---|----------------------|-------------------------|-----------|-------|--------|---------|
| 8 | M6061T6B1.000X02.500 | 6061-T6 Bar 1.00 x 2.50 | 3/10/2014 | 10.00 | \$5.28 | \$52.80 |
| | | | Yes | f | | |
| | | | 3/10/2014 | | | |

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$52.80

| | | | | | | |
|----|---------------|-----------------|-----------|-------|--------|---------|
| 10 | M6061T6R1.000 | ROUND BAR 1.00" | 3/10/2014 | 20.00 | \$1.68 | \$33.60 |
| | | | Yes | f | | |
| | | | 3/10/2014 | | | |

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$33.60

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note:

3/6/2014



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23249**

Purchase Order Date 3/6/2014

PO Print Date 3/6/2014

Page Number 4 of 4

Order From :
MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

VC-MAG002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 800 363 6646

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

| | | | | | | |
|----|---------------|------------------------|-----------|-------|--------|----------|
| 11 | M6061T6R1.500 | 6061-T6 Round Bar 1.50 | 3/10/2014 | 40.00 | \$3.83 | \$153.00 |
| | | | Yes | f | | |
| | | | 3/10/2014 | | | |

Handwritten signature and date: 10/3/10

MATERIAL SPEC'S SAME AS ABOVE

Line Total: \$153.00

| | | | | | | |
|----|----------|--------------------------------|-----------|------|--------|--------|
| 12 | 71401-45 | PROCUREMENT QUALITY CLAUSES | 3/10/2014 | 0.00 | \$0.00 | \$0.00 |
| | | | No | | | |
| | | | 3/10/2014 | | | |

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality document

Line Total: \$0.00

PO Total: \$1,129.30

PO Instructions: NOTE: PLEASE CUT MATERIAL IN 10 FT SECTION

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 3/6/2014